

1971 ILLUSTRATED PARTS LIST

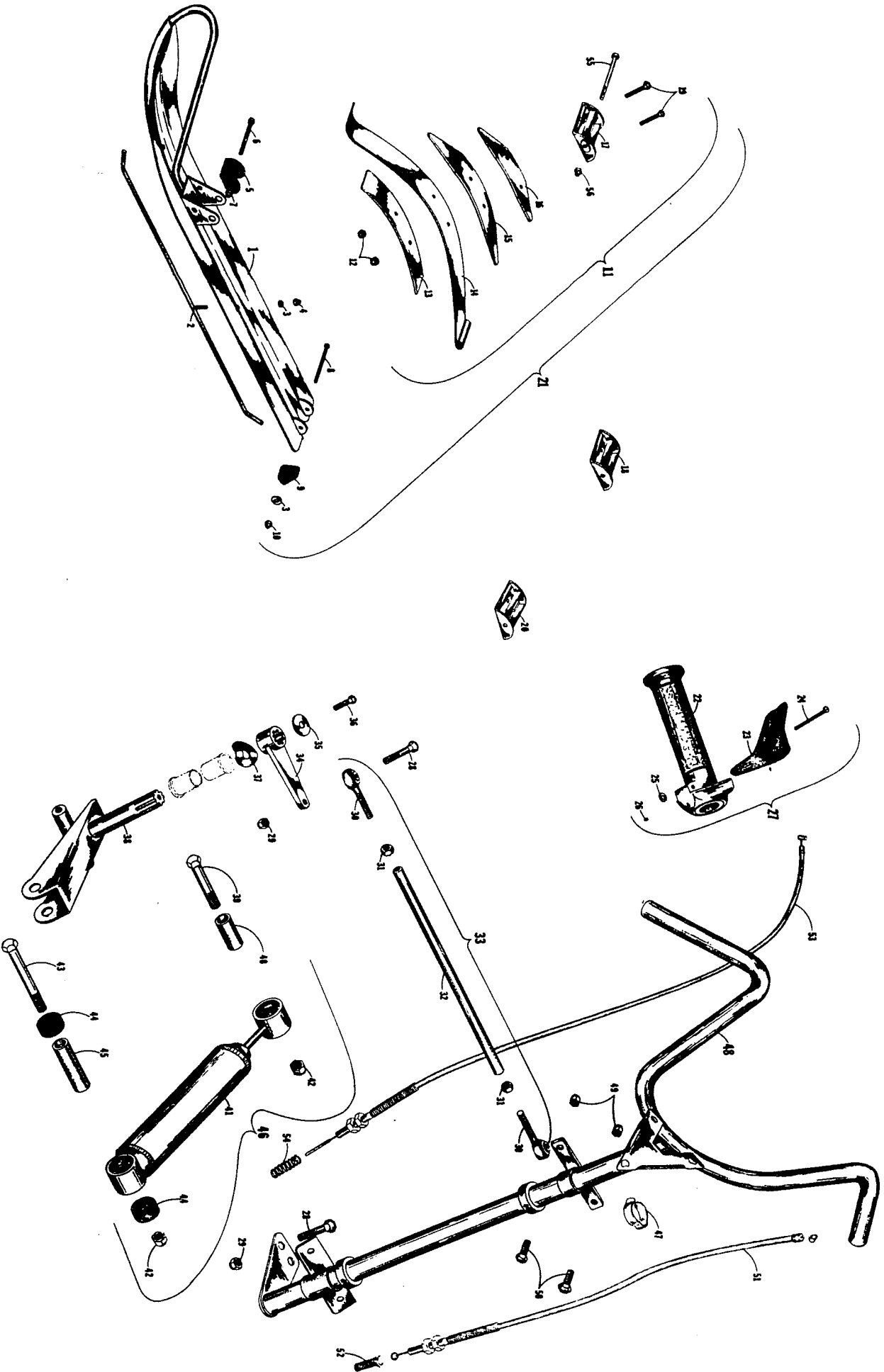


Panther
Puma 'EXT'

Ref. No.	Pt. No.	Qty.	Description	Ref. No.	Pt. No.	Qty.	Description	Ref. No.	Pt. No.	Qty.	Description
1	0110-037	1	Ski	20	0123-001	2	Lock Nut, 3/8-24	39	0105-058	2	Spindle
2	0110-049	1	Skag	21	0110-114	1	Ski Assembly-Left (1-20)	40	0109-182	1	Cable, Brake
3	0123-053	2	Washer, 5/16	22	0110-248	1	Ski Assembly-Right (1-20)	41	0109-201	1	Spring, Brake Cable Return
4	0123-008	1	Lock Nut, 5/16-18	22	0109-153	1	Handle	42	0110-077	2	Spindle, Ski Extension
5	0103-007	1	Saddle, Hi-Fax	23	0109-150	1	Control Lever				(Optional)
6	0123-031	1	Bolt, 3/8-24x3-1/4	24	0123-230	1	Pin	43	0123-222	2	Bolt, 1/4-20x5/8
7	0123-001	1	Lock Nut, 3/8-24	25	0123-231	1	Clip	44	0123-003	2	Lock Nut, 1/4-20
8	0123-034	1	Bolt, 5/16-24x4	26	0123-218	1	Set Screw, 1/4-20x5/16	45	0123-196	2	Cable Clip
9	0103-020	1	Rubber Bumper	27	0110-113	2	Control Handle Assy. (22-26)	46	0109-281	1	Throttle Cable-22"
10	0123-002	1	Lock Nut, 5/16-24	28	0123-066	4	Bolt, 3/8-24x1-3/8	0109-183	1	Throttle Cable-25"	
11	0110-092	1	Spring Assy., Right (12-19)	29	0123-001	4	Lock Nut, 3/8-24	0109-166	1	Throttle Cable-31-1/2"	
12	0110-247	1	Spring Assy., Left (12-19)	30	0105-049	2	Steering End	0109-247	1	Throttle Cable-Twin Carb.	
13	0123-001	2	Lock Nut, 3/8-24	31	0123-191	2	Jam Nut, 3/8-24	47	0123-182	1	Throttle Cable Return Spg. (HL Carb.)
14	0103-009	1	Support, Bottom Spring	32	0116-018	1	Tie Rod	0123-259	1	Throttle Cable Return Spg. (HR Carb.)	
15	0103-002	1	Spring, Main Leaf	33	0110-080	2	Tie Rod Assembly	0123-264	1	Throttle Cable Return Spg. (HD Carb.)	
16	0103-003	1	Spring, Middle Leaf	34	0110-017	2	Spindle Arm				
17	0103-004	1	Spring, Top Leaf	35	0123-019	2	Washer, 21/64x1-1/2				
18	0110-018	1	Saddle, Right Spindle	36	0123-131	2	Bolt, 5/16-24x3/4 (Es-Lok)				
19	0110-099	1	Saddle, Left Spindle	37	0123-261	2	Washer, U-Bend				
	0123-032	2	Bolt, 3/8-24x4-1/4	38	0110-097	1	Steering Post				
	0123-033	2	Bolt, 3/8-24x1-3/8		0110-131	1	Steering Post (634H, 760J)				

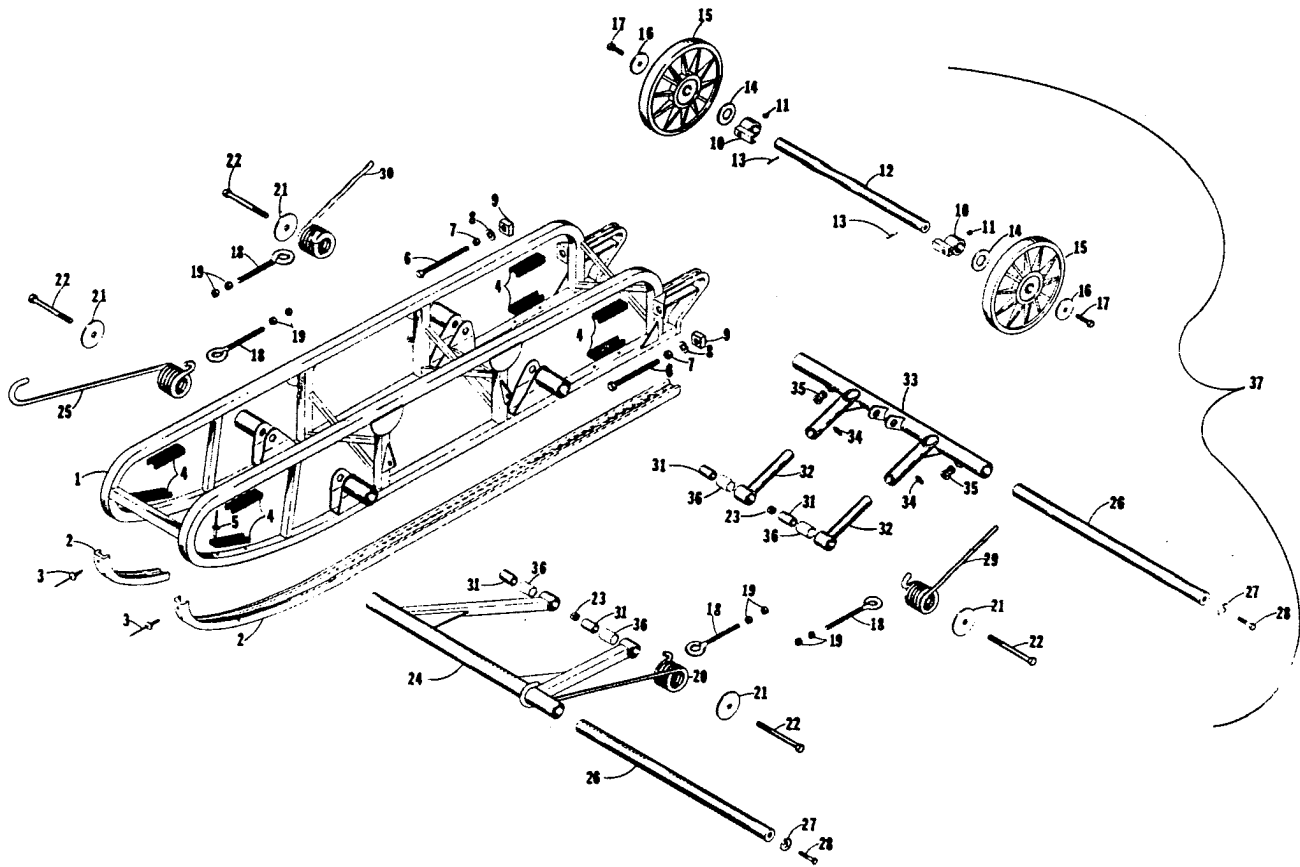
* See Reference Sheet 0153-009 for correct Part Number on specific model.

1971: Steering
Puma/EXT



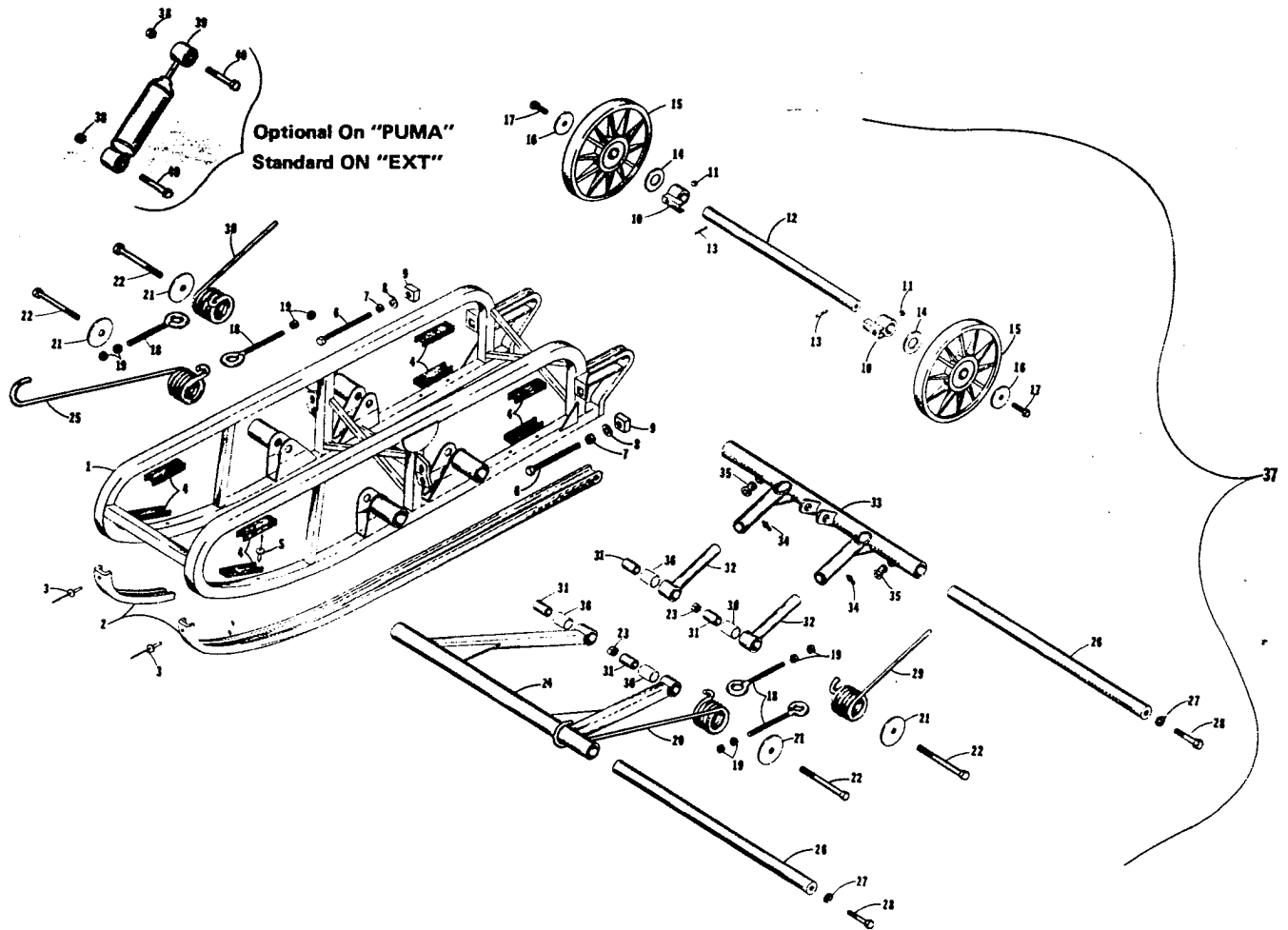
Ref. No.	Pt. No.	Qty.	Description	Ref. No.	Pt. No.	Qty.	Description	Ref. No.	Pt. No.	Qty.	Description
1	0110-176	1	Ski	21	0110-229	1	Ski Assembly-Left	42	0123-296	4	Lock Nut, 7/16-20
2	0110-381	1	Ski-Plated (EXT)	22	0109-153	1	Handle	43	0123-295	2	Bolt, 7/16-20x3-1/4
3	0110-049	1	Skag	23	0109-150	1	Control Lever	44	0106-198	4	Spacer, Nylon
4	0123-053	2	Washer, 5/16	24	0123-230	1	Pin	45	0106-196	2	Sleeve, Lower
5	0123-008	1	Lock Nut, 5/16-18	25	0123-231	1	Clip	46	0110-302	2	Shock Absorber Assy. (Black)
6	0103-007	1	Saddle, Hi-Fax	26	0123-218	1	Set Screw, 1/4-20x5/16	47	0110-377	2	Shock Absorber Assy.
7	0123-031	1	Bolt, 3/8-24x3-1/4	27	0110-113	2	Control Handle Assembly	48	0123-196	2	Chrome (EXT)
8	0123-001	1	Lock Nut, 3/8-24	28	0123-066	4	Bolt, 3/8-24x1-3/8	49	0123-003	2	Cable Clip
9	0123-034	1	Lock Nut, 5/16-24x4	29	0123-001	4	Lock Nut, 3/8-24	50	0123-222	2	Bolt, 1/4-20x5/8
10	0103-020	1	Rubber Bumper	30	0105-049	2	Steering End	51	0109-182	1	Cable, Brake
11	0123-002	1	Lock Nut, 5/16-24	31	0123-191	2	Jam Nut, 3/8-24	52	0109-329	1	Cable, Brake (EXT)
	0110-227	1	Sprg. Assy.-Left	32	0116-018	1	Tie Rod	53	0109-201	1	Spring, Brake Return
	0110-228	1	Sprg. Assy.-Right	33	0110-080	2	Tie Rod Assembly	54	0109-330	1	Spring, Brake Return (EXT)
	0110-359	1	Sprg. Assy.-Left	34	0110-017	2	Spindle Arm	55	0109-281	1	Throttle Cable-22"
	0110-360	1	Sprg. Assy.-Right	35	0123-019	2	Washer, 21/64 IDx1-1/2	56	0109-183	1	Throttle Cable-25"
12	0123-001	2	Lock Nut, 3/8-24	36	0123-131	2	Bolt, 5/16-24x3/4 (Es-Lok)		0109-166	1	Throttle Cable-31-1/2"
13	0103-009	1	Support, Bottom Spring	37	0123-261	2	Washer, U-Bend		0123-264	1	Spring, Throttle Return (HD Carb)
14	0103-002	1	Spring, Main Leaf	38	0110-353	2	Spindle Weldment		0123-182	1	Spring, Throttle Return (HL Carb)
15	0103-003	1	Spring, Middle Leaf	39	0123-288	2	Bolt, 7/16-20x2-1/4		0123-259	1	Spring, Throttle Return (HR Carb)
16	0103-004	1	Spring, Top Leaf	40	0106-195	2	Sleeve, Upper		0123-032	2	Bolt, 3/8-24x4-1/4
17	0110-185	1	Saddle-Right	41	0106-199	2	Shock Absorber, Ski (Black)		0123-001	2	Lock Nut, 3/8-24
18	0110-184	1	Saddle-Left		0106-307	2	Shock Absorber, Ski-Chrome (EXT)				
19	0123-033	2	Bolt, 3/8-24x1-3/8								
20	0110-215	1	Saddle-Left								
	0110-216	1	Saddle-Right								
			(634H, w/Chrome Pipes)								
			(634H, w/Chrome Pipes)								

1971: Undercarriage
Panther



Ref. No.	Pt. No.	Qty.	Description	Ref. No.	Pt. No.	Qty.	Description
1	0110-263	1	Undercarriage Frame	20	0104-032	1	Spring, Left Front
2	0104-133	2	Hi-Fax, Skid Frame	21	0123-331	4	Washer, .390x2
3	0123-071	36	Rivet, No. 56	22	0123-032	4	Bolt, 3/8-24x4-1/2
4	0104-073	8	Shock Pad	23	0123-001	4	Lock Nut, 3/8-24
5	0123-251	16	Rivet	24	0110-265	1	Front Arm Weldment
6	0123-328	2	Bolt, 7/16-14x4	25	0104-033	1	Spring-Right Front
7	0123-142	2	Nut, 7/16-14	26	0110-001	2	Inner Axle
8	0123-111	2	Lock Washer-7/16	27	0123-011	4	Lock Washer-3/8
9	0123-356	2	Nut, Square 7/16-14	28	0123-023	4	Bolt, 3/8-24x1
10	0110-268	2	Spacer, Rear Axle	29	0104-035	1	Spring-Left Rear
11	0123-040	2	Set Screw, 3/8-24x3/8	30	0104-031	1	Spring-Right Rear
12	0104-131	1	Axle, Rear	31	0104-108	4	Insert, Pivot
13	0123-061	2	Drive Pin, 5/32x1-1/4	32	0110-266	2	Inside Arm w/Bushing
14	0123-018	2	Washer, .765x1-1/2	33	0110-269	1	Arm Assembly, Rear
15	0104-023	2	Wheel	34	0104-062	2	Zerk, 1/4-28
16	0123-019	2	Washer, 21/64 ID	35	0104-092	2	Bushing, Spring
17	0123-131	2	Bolt, 5/16-24x3/4 (Es-Lok)	36	0104-107	4	Oilite Bushing
18	2272-037	4	Eye Bolt, 3/8-16x4-1/4	37	0110-286	1	Undercarriage Assy. (1-37)
19	0123-150	8	Jam Nut, 3/8-16				

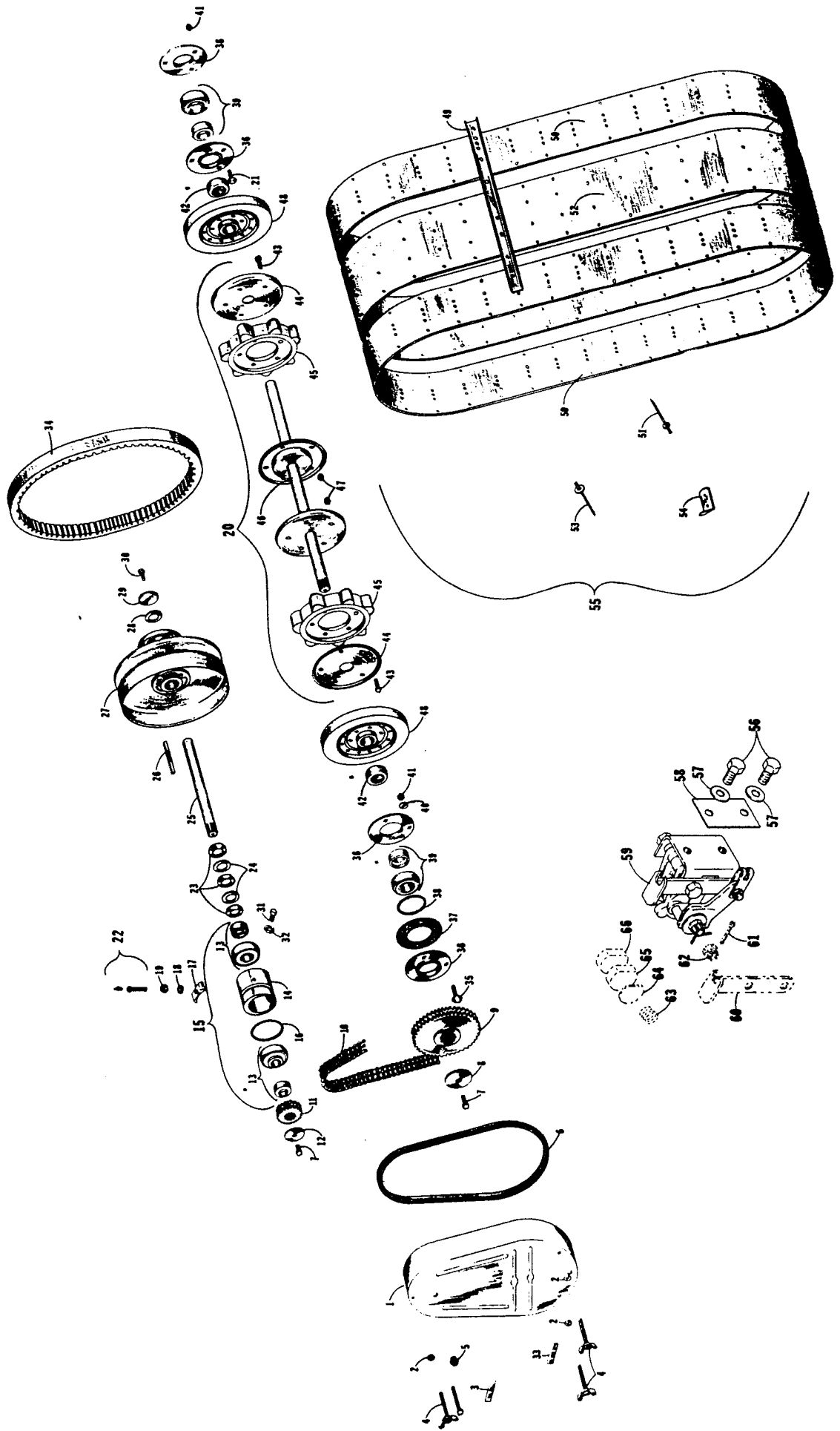
1971: Undercarriage
Puma/EXT



Ref. No.	Pt. No.	Qty.	Description
1	0110-264	1	Frame Assembly
2	0104-105	2	Hi-Fax
3	0123-071	30	Rivet, No. 56
4	0104-073	8	Shock Pad
5	0123-251	16	Rivet
6	0123-328	2	Bolt, 7/16-14x4
7	0123-142	2	Nut, 7/16-14 NC Hex
8	0123-111	2	Washer, Lock-7/16
9	0123-356	2	Nut, Square, 7/16-14
10	0110-268	2	Spacer, Rear Axle
11	0123-040	2	Set Screw, 3/8-24x3/8
12	0104-131	1	Rear Axle
13	0123-061	2	Drive Pin, 5/32x1-1/4
14	0123-018	2	Washer, .765x1-1/2
15	0104-023	2	Wheel
16	0123-019	2	Washer, 21/64 ID
17	0123-131	2	Bolt, 5/16-24x3/4 (Es-Lok)
18	2272-037	4	Eye Bolt, 3/8-16x4-1/4
19	0123-150	8	Jam Nut, 3/8-16
20	0104-032	1	Spring, Left Front
21	0123-331	4	Washer, .390x2

Ref. No.	Pt. No.	Qty.	Description
22	0123-032	4	Bolt, 3/8-24x4-1/2
23	0123-001	4	Lock Nut, 3/8-24
24	0110-265	1	Front Arm Weldment
25	0104-033	1	Spring, Right Front
26	0110-001	2	Inner Axle
27	0123-011	4	Lock Washer, 3/8
28	0123-023	4	Bolt, 3/8-24x1
29	0104-035	1	Spring, Left Rear
30	0104-031	1	Spring, Right Rear
31	0104-108	4	Pivot Insert
32	0110-266	2	Inside Arm w/Bushing
33	0110-269	1	Arm Assembly, Rear
34	0104-062	2	Grease Zerk
35	0104-092	2	Bushing, Spring
36	0104-107	4	Oilite Bushing
37	0110-287	1	Assembly Complete, Undercarriage (Items 1-36)
38	0123-296	2	Lock Nut, 7/16-20
39	0106-173	1	Shock Absorber
40	0123-288	2	Bolt, 7/16-20x2-1/4

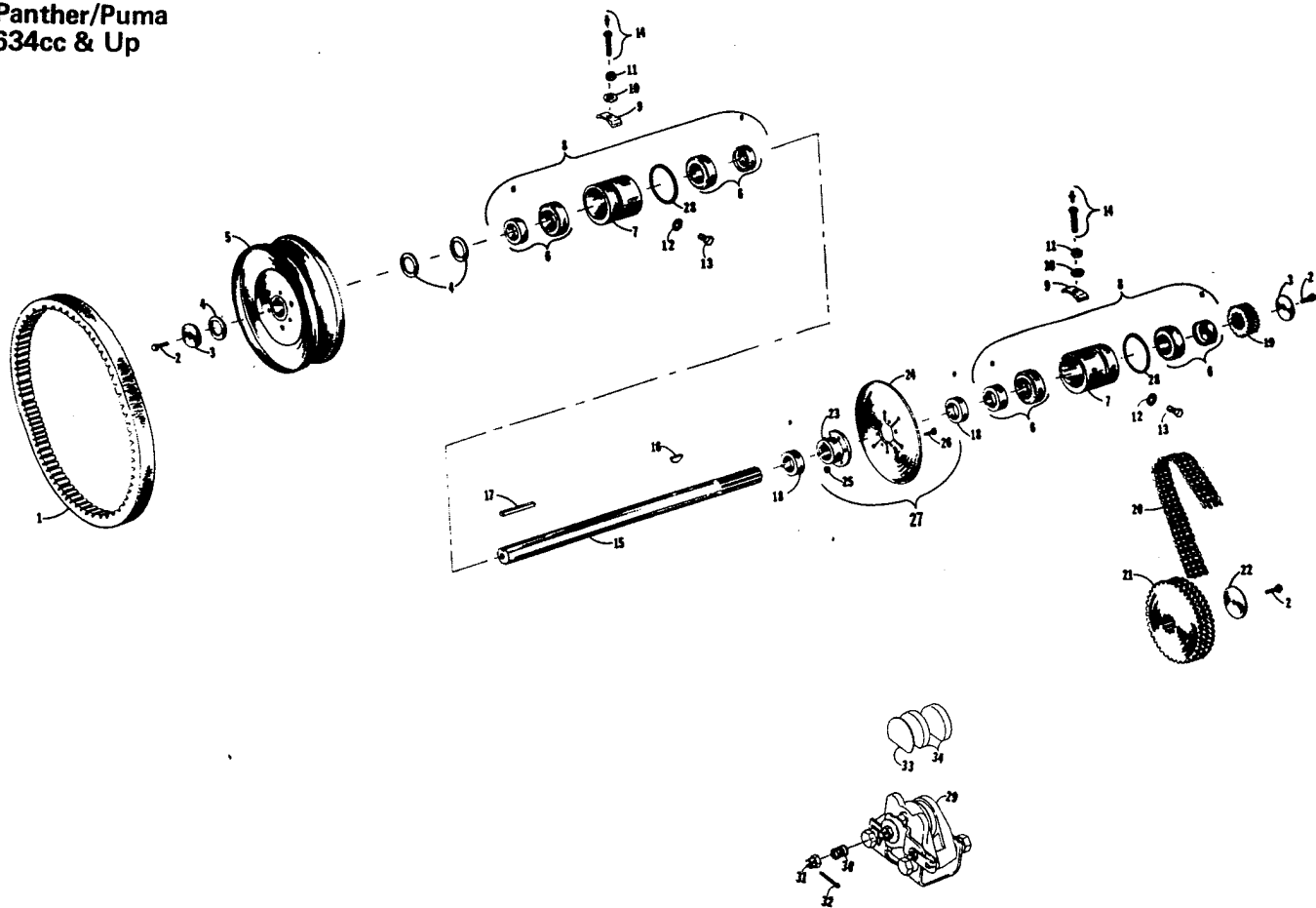
1971: Drive Train
Panther/Puma/EXT



Ref. No.	Pt. No.	Qty.	Description	Ref. No.	Pt. No.	Qty.	Description	Ref. No.	Pt. No.	Qty.	Description
1	0107-073	1	Dropcase Cover	25	0116-147	1	Shaft, 3/4" Driven	49	0102-025	36	Cleat-Channel (Puma/EXT)
2	0123-198	3	Rubber Washer, 1/4 ID	26	0101-049	1	Key, Square, 3/16x3	50	0102-025	44	Cleat-Channel (Panther)
3	0106-228	1	Decal, "Oil Fill"	*27	0101-064	1	770 Driven Clutch	51	0102-028	2	Outside Belt (Puma/EXT)
4	0123-199	3	Thumb Screw, 1/4-20x2-3/8	(0110-141)	0101-072	1	910 Driven Clutch	51	0102-027	2	Outside Belt (Panther)
5	0123-357	1	Bolt, 1/4-20x2-3/8 (Special)	0101-072	0101-072	1	910 Driven Clutch	51	0123-068	48	Rivet, Track Guide (Puma/EXT)
6	0123-333	2	Plug, Threaded	(0110-395)	0110-395	2	Spacer Washer				
7	0107-020	1	Gasket, Dropcase	28	0123-175	(3)	Spacer Washer (Qty. as Required)	52	0123-068	60	Rivet, Track Guide (Panther)
8	0123-131	2	Bolt, 5/16-24x3/4 (Es-Lok)	29	0123-019	1	Washer, 21/64 IDx1-1/2 OD	52	0102-017	1	Center Belt (Puma/EXT)
9	0123-020	1	Washer, 25/64 IDx2" OD	30	0123-131	1	Bolt, 5/16-24x3/4 (Es-Lok)	53	0102-002	1	Center Belt (Panther)
10	0116-156	1	Sprocket, 39T RC35-2	31	0123-286	1	Bolt, 3/8-16x5/8 Hex	53	0123-067	384	Track Rivet (Puma/EXT)
11	0116-050	1	Chain, 92P	32	0123-334	1	Lock Washer, 3/8 Int.	54	0123-067	468	Track Rivet (Panther)
12	0116-133	1	Chain, 90P	33	0106-229	1	Decal, "Oil Check"	54	0102-005	24	Track Guide (Puma/EXT)
13	0116-006	1	Sprocket, 15T, RC35-2	*34	0100-088	1	Belt, Clutch Drive	55	0102-005	30	Track Guide (Panther)
14	0116-005	1	Sprocket, 17T, RC35-2	35	0100-080	1	Belt, Clutch Drive	55	0110-285	1	Track Complete (Puma/EXT)
15	0116-012	1	Sprocket, 19T, RC35-2	36	0100-092	1	Belt, Clutch Drive	56	0110-284	1	Track Complete (Panther)
16	0123-019	1	Washer, 21/64 IDx1-1/2 OD	37	0123-036	3	Carriage Bolt, 5/16-18x1	57	0123-276	2	Bolt, 5/16-18x3/4 (Es-Lok)
17	0123-260	1	Washer, 21/64 IDx1-1/8 OD (For 13T & 15T Sprocket)	38	0107-026	4	1" Bearing Stamping	57	0123-053	2	Washer, 5/16
18	0107-032	2	3/4" Bearing w/Lock Collar	39	0107-002	1	Gasket	58	0109-207	(1)	Spacer (Qty. as Required)
19	0107-077	1	Short Eccentric	38	0107-003	1	Seal, "O" Ring	59	0110-081	1	Brake Assembly
20	0110-242	1	Short Eccentric Assembly	39	0107-074	2	1" Bearing w/Lock Collar	60	0110-396	1	Brake Assembly (EXT)
21	0107-050	1	Seal, "O" Ring	40	0123-053	3	Washer, 5/16 IDx3/4 OD	60	0109-178	1	Bracket, Brake Cable
22	0123-268	1	Washer, Eccentric	41	0123-008	6	Lock Nut, 5/16-18	61	0109-331	1	Bracket, Brake Cable (EXT)
23	0123-334	1	Washer, 3/8" Lock Nut, 3/8, 16	42	0102-010	2	1" Set Collar	61	0135-050	1	Cotter Pin
24	0123-150	1	Nut, 3/8, 16	43	0123-037	10	Bolt, 5/16-24x1	62	0123-233	1	Castle Nut, 5/16-24
25	0110-367	1	Drive Shaft Assembly	44	0102-012	4	Sprocket Flange Plate	63	0135-047	1	Spring, Compression
26	0123-035	3	Carriage Bolt, 5/16-18x3/4	45	0102-015	2	Track Drive Sprocket	64	0109-218	1	Washer, Back-up
27	0123-313	1	Eccentric Bolt w/Zerk	46	0110-010	1	Drive Shaft Assembly	65	0109-216	1	Puck, Cam Side
28	0123-261	3	Washer, 49/64 ID U-Bend	47	0123-002	10	Lock Nut, 5/16-24	66	0109-217	1	Puck, Carrier Side
29	0123-175	2	Washer, 25/32 IDx1-1/4 OD	48	0102-007	2	Wheel (Cleated Track)				

* See Reference Sheet 0153-009 for correct Part Number on specific model.

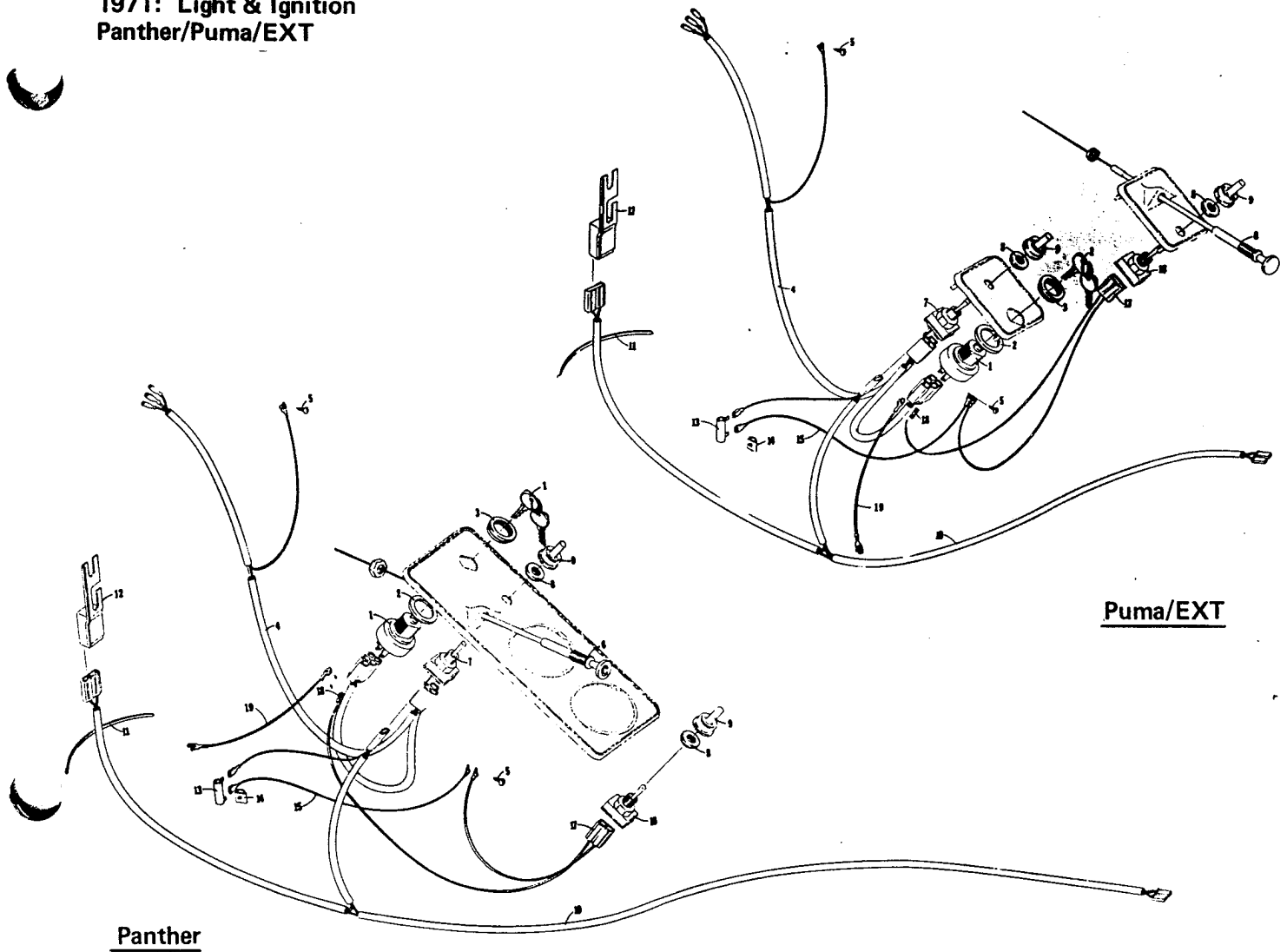
1971: Drive Chain
Panther/Puma
634cc & Up



Ref. No.	Pt. No.	Qty.	Description
1	0100-042	1	Drive Belt (634H, 760J)
2	0123-131	3	Bolt, 5/16-24x3/4 (Es-Lok)
3	0123-019	2	Washer, 21/64 IDx1-1/2 OD
4	0123-263	(4)	Spacer Washer, 1" ID (Qty. as Required)
5	0101-075	1	Driven Clutch, 1190
6	0135-059	4	1" Bearing w/Lock Collar
7	0107-056	2	Eccentric
8	0110-243	2	Short Eccentric Assembly
9	0123-268	2	Washer, Eccentric
10	0123-011	2	Lock Washer, 3/8
11	0123-004	2	Nut, 3/8-24
12	0123-334	2	Lock Washer, 3/8 Int.
13	0123-286	2	Bolt 3/8-16x5/8 Hex
14	0123-184	2	Eccentric Bolt (w/Grease Zerk)
15	0135-077	1	1" Driven Shaft
16	0102-009	1	Woodruff Key (No. 808)
17	0101-076	1	Key, 3/16x1/4x3"
18	0102-010	2	1" Shaft Collar
19	0116-134	1	Sprocket, 21T, RC35-2, 1" Spline, (634H)
	0116-153	1	Sprocket, 21T, RC35-3, 1" Spline (760J)

Ref. No.	Pt. No.	Qty.	Description
20	0116-050	1	92P Chain, RC35-2 (634H)
	0116-154	1	92P Chain, RC35-3 (760J)
21	0116-156	1	Sprocket, 39T, RC35-2 (634H)
	0116-152	1	Sprocket, 39T, RC35-3 (760J)
22	0123-020	1	Washer, 25/64 IDx2"
23	0135-110	1	Brake Hub
24	0135-055	1	Disk
25	0123-006	6	Flex Nut, 10-32
26	0123-041	6	Bolt, 10-32x5/8
27	0110-067	1	Disk Assembly (Includes Pts. 23-26)
28	0107-050	2	Seal, "O" Ring
29	0110-068	1	Brake Assembly (Includes Pts. 30-34)
30	0135-047	1	Spring, Compression Return
31	0123-233	1	Nut, 5/16-24 Castle
32	0135-050	1	Pin, Cotter
33	0135-045	1	Washer, Backup
34	0135-046	2	Puck

1971: Light & Ignition
Panther/Puma/EXT



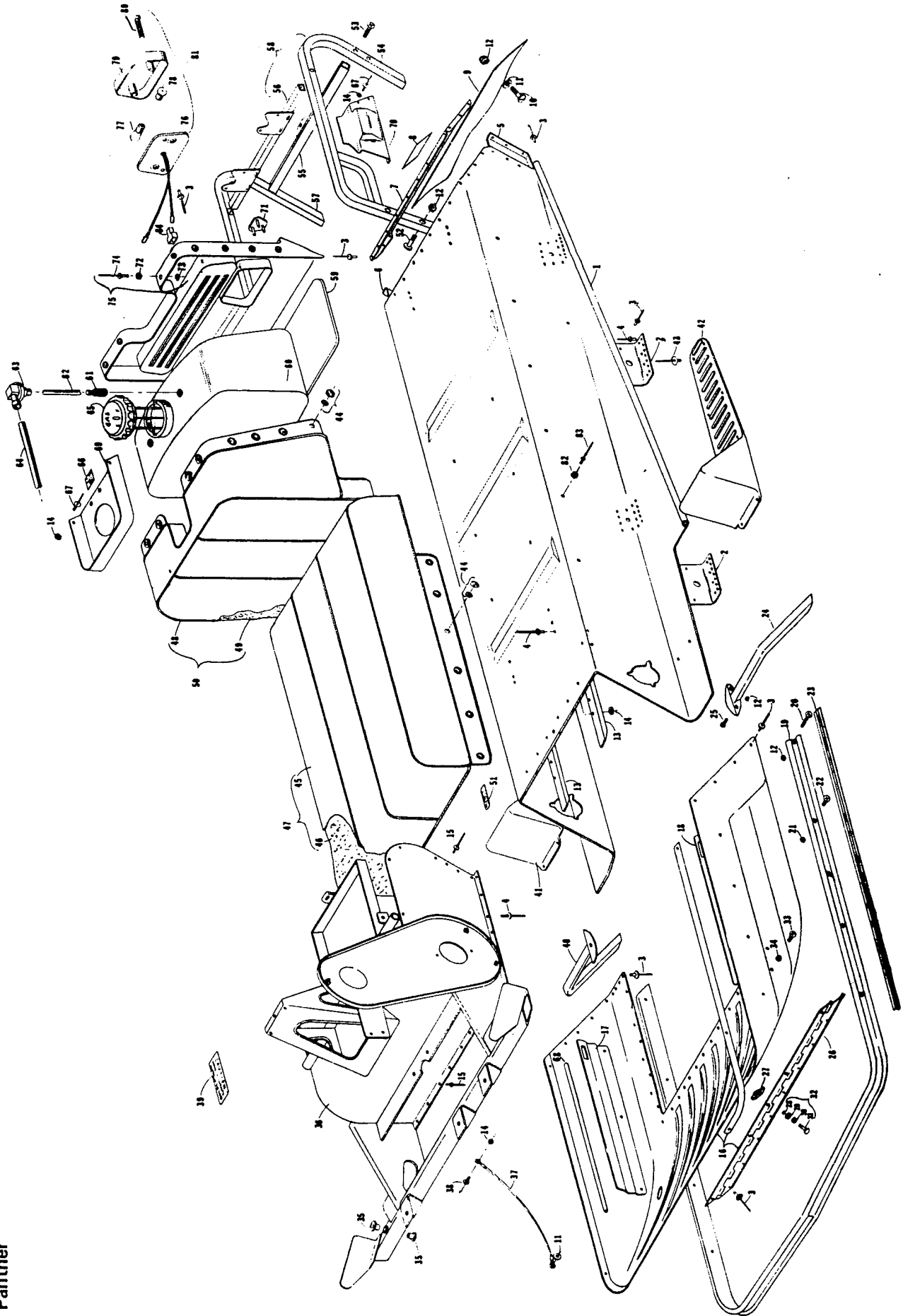
Panther

Puma/EXT

Ref. No.	Pt. No.	Qty.	Description
1	0109-248	1	Ignition Switch
2	0123-320	1	Spacer
3	0123-298	1	Nut, 3/16-20 (IGN)
4	0116-187	1	Harness, Light and Ignition
5	0123-127	2	Screw, 10x1/2
6	0109-181	1	Choke, 12-1/4
	0109-273	1	Choke, 10-5/8
	0109-274	1	Choke, 13
	0109-275	1	Choke, 10
	0109-245	1	Choke, 15-1/4
	0109-125	1	Choke, 19 (305K-L)
	0109-318	1	Choke, 8 (303W-P)
7	0109-186	1	Switch, Light
8	0109-259	2	Nut, 7/16-28
9	0109-260	2	Cover, Switch
10	0109-276	1	Harness, Taillight (With Brake Switch-No Resistor)

Ref. No.	Pt. No.	Qty.	Description
	0109-283	1	Harness, Taillight (With Brake Switch and Resistor)
	0116-193	1	Harness, Taillight (No Brake Switch-with Resistor)
11	0123-348	2	Cable Tie,
12	0109-269	1	Switch, Brake Light
13	0109-241	1	Resistor, 25 Watt
14	0123-294	1	Speed Clip
15	0116-194	1	Ground Wire, Resistor
16	0109-187	1	Switch, On-Off
17	0109-205	1	Harness, On-Off (Twin Cylinder Engines)
	0109-188	1	Harness, On-Off (Shown) (Single Cylinder Engines)
18	0116-085	1	Terminal, Two Wire
19	0109-189	1	Ground Wire, Switch (Single Cylinder Engines)

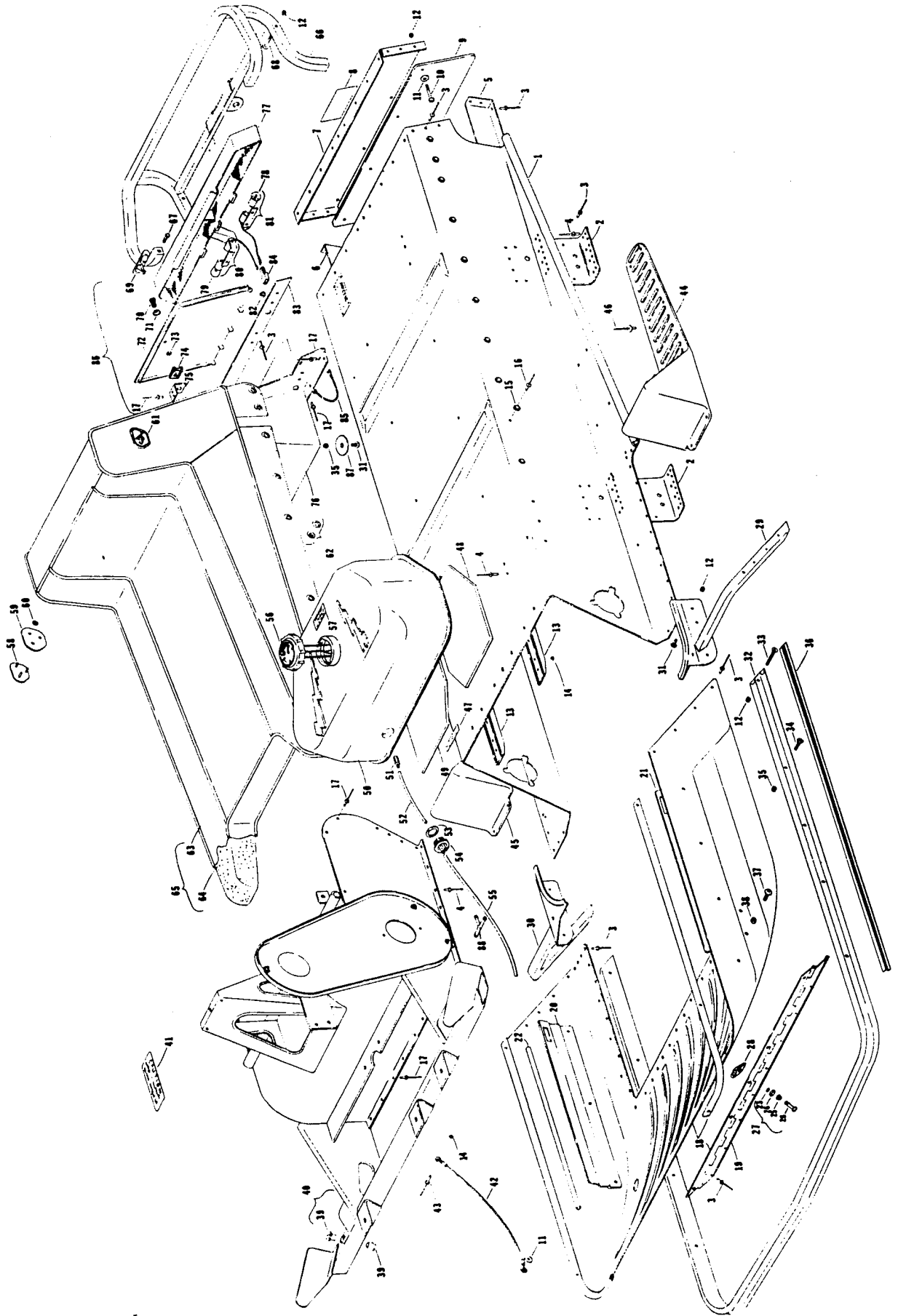
1971: Body
Panther



Ref. No.	Pt. No.	Qty.	Description	Ref. No.	Pt. No.	Qty.	Description
1	0106-225	1	Body-Panther	32	0110-355	4	1/4 Turn Assy. (28-31)
2	0110-112	4	Mounting Bracket	33	0123-123	4	Bolt, 5/16-18x5/8 Truss
3	0123-070	128	Rivet, No. 52	34	0123-008	4	Lock Nut, 5/16-18
4	0123-071	50	Rivet, No. 56	35	0105-007	4	Bushing, Steering
5	0106-131	1	Wear Plate-Left	36	0110-357	1	Front End Assy. w/Bushings
6	0106-130	1	Wear Plate-Right	37	0109-135	1	Hood Cable
7	0106-053	1	End Plate-Body	38	0123-312	1	Rivet, No. 58 (Black)
8	0106-109	1	Decal, "Towing Caution"	39	0109-163	1	Decal, "Throttle Caution"
9	0106-323	1	Snow Flap-6"	40	0110-087	1	Body Support-Right
10	0123-145	4	Bolt, 1/4-20x1-3/8 Truss	41	0106-090	1	Foot Rest-Right
11	0123-053	5	Washer, 5/16	42	0106-089	1	Foot Rest-Left
12	0123-108	16	Nut, 1/4-20 Nylon Cap	43	0123-251	16	Rivet
13	0106-223	2	Wear Strip, Body	44	0106-165	24	Snap Assy.
14	0123-149	29	Washer, 11/64	45	0106-314	1	Cover, Cushion
15	0123-069	39	Rivet, No. 54	46	0106-241	1	Foam Only-Cushion
16	0106-207	1	Belly Pan w/Hinge & Molding (w/o Exhaust Holes)	47	0106-251	1	Cushion Assy. (45 & 46)
17	0106-164	1	Hood Channel-Right	48	0106-313	1	Cover, Backrest
18	0106-163	1	Hood Channel-Left	49	0106-240	1	Foam Only-Backrest
19	0106-204	1	Front Bumper	50	0106-252	1	Backrest Assy. (48 & 49)
20	0123-190	2	Bolt, 1/4-20x1-3/8 F. Hd.	51	0106-180	1	Decal, "Patent No."
21	0123-003	8	Lock Nut, 1/4-20	52	0123-117	6	Bolt, 1/4-20x1-1/8 Truss
22	0123-189	8	Bolt, 1/4-20x3/4 F. Hd.	53	0123-279	4	Bolt, 5/16-24x3/4 Button Hd.
23	0106-217	1	Bumper Strip-Reflectorized	54	0106-226	1	Side Frame-Left
24	0110-088	1	Body Support-Left	55	0106-234	1	Hitch/Tubing Assy.
25	0123-192	4	Bolt, 1/4-20x1/2 Truss	56	0106-249	1	Taillight/Tubing Assy.
26	0106-209	1	Hinge, Hood	57	0106-227	1	Side Frame-Right
27	0123-214	4	Receptacle, No. 5	58	0110-261	1	Bumper Assy.-Rear (53-57)
28	0123-213	4	Retainer, No. 5	59	0109-235	1	Gas Tank Pad
29	0123-343	4	Wear Washer	60	0109-319	1	Gas Tank-(Two Hole Outlet)
30	0123-339	4	Spring	0109-315	1	Gas Tank-(One Hole Outlet; 303W)	
31	0123-338	4	Stud, 1/4 Turn	61	0109-254	1	Filter

* See Reference Sheet 0153-009 for correct Part Number for specific model.

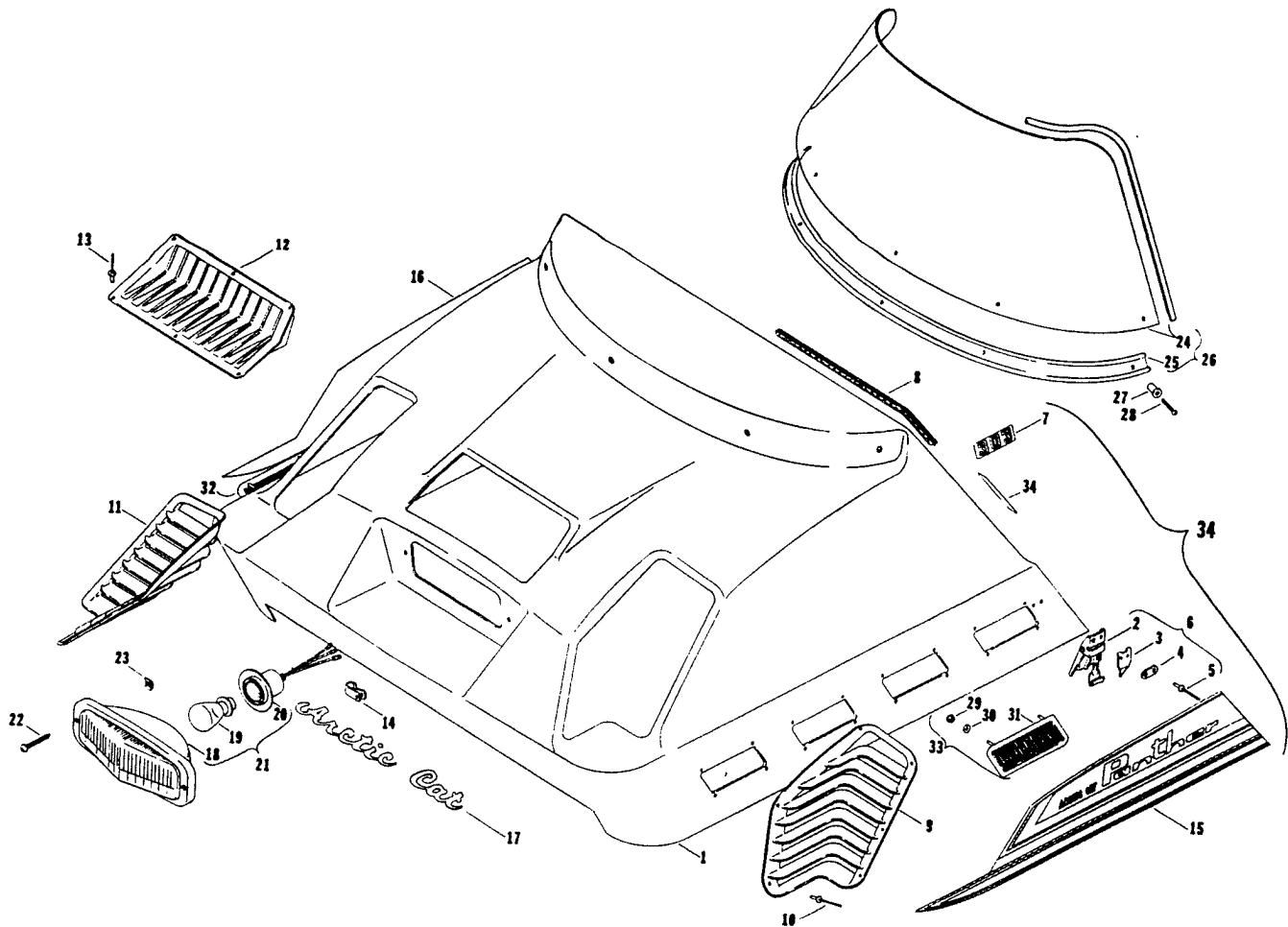
1971: Body
Puma/EXT



Ref. No.	Pt. No.	Qty.	Description	Ref. No.	Pt. No.	Qty.	Description	Ref. No.	Pt. No.	Qty.	Description
1	0106-214	1	Body-Puma/EXT	31	0123-192	10	Bolt, 1/4-20x1/2 Truss	64	0116-249	1	Foam Only
2	0110-112	4	Mounting Bracket	32	0106-204	1	Front Bumper	65	0110-250	1	Cushion Complete (63&64)
3	0123-070	119	Rivet, No. 52	33	0123-190	2	Bolt, 1/4-20x1-3/8 F. Hd.	66	0110-267	1	Bumper Assy.-Rear
4	0123-071	50	Rivet, No. 56	34	0123-189	8	Bolt, 1/4-20x3/4 F. Hd.	67	0123-131	2	Bolt, 5/16-24x3/4
5	0116-259	1	Wear Plate-Left	35	0123-003	10	Lock Nut, 1/4-20	68	0123-117	2	Bolt, 1/4-20x1-1/8 Truss
6	0116-260	1	Wear Plate-Right	36	0106-217	1	Bumper Strip-Reflectorized	69	0123-341	1	Knob, Toolbox
7	0106-215	1	End Plate, Body	37	0123-123	4	Bolt, 5/16-18x5/8 Truss	70	0123-339	1	Spring
8	0106-109	1	Decal, "Towing Caution"	38	0123-008	4	Lock Nut, 5/16-18	71	0123-343	1	Wear Washer
9	0106-121	1	Snow Flap-8-1/2"(EXT)	39	0105-007	4	Bushing, Steering	72	0116-245	1	Door, Toolbox
10	0106-057	1	Snow Flap-5"(Puma)	40	0110-294	1	Front End Assy. w/Bushings	73	0123-213	1	Retainer, No. 5
11	0123-145	4	Bolt, 1/4-20x1-3/8 Truss	41	0109-163	1	Decal, "Throttle Caution"	74	0123-214	1	Receptacle, No. 5
12	0123-053	4	Washer, 5/16	42	0109-135	1	Cable, Hood	75	0116-252	1	Bracket, Latch
13	0123-108	4	Nut, 1/4-20 Nylon Cap	43	0123-312	1	Rivet, No. 58 (Black)	76	0116-244	1	Toolbox
14	0116-257	2	Body Wear Strip	44	0106-089	1	Foot Rest-Left	77	0116-246	1	Taillight Lens-Puma
15	0123-149	16	Washer, 1/64	45	0106-090	1	Foot Rest-Right	78	0116-269	1	Taillight Lens-EXT
16	0116-074	20	Body Snap	46	0123-251	16	Rivet, No. 54LF	79	0109-139	2	Bulb-Taillight
17	0123-072	20	Rivet, No. 43	47	0106-180	1	Decal, "Patent No."	80	0109-288	2	Bulb-Brake Light
18	0123-069	46	Rivet, No. 54	48	0116-172	1	Gas Tank Pad-Left	81	0109-272	2	Brake Light Assy.
19	0106-207	1	Belly Pan w/Hinge & Molding (w/o Exhaust Hole)	49	0116-173	1	Gas Tank Pad-Right	82	0109-271	2	Taillight Assy.
20	0106-209	1	Hinge	50	0116-167	1	Gas Tank (Black)	83	0116-262	2	Grommet
21	0106-164	1	Hood Channel-Right	51	0116-268	1	Gas Tank-Chrome "EXT"	84	0116-258	1	Backing Plate
22	0106-163	1	Hood Channel-Left	52	0109-254	1	Filter	85	0109-169	2	Connector Body
23	0106-101	2	Rest, Hood	53	0116-055	1	Gas Line Hose	86	0109-282	1	Ground Wire
24	0123-213	4	Retainer, No. 5	54	0109-278	1	Gasket, Gas Tank Outlet				Toolbox/Taillight Assy.-Puma (69-85)
25	0123-343	4	Wear Washer	55	0109-265	1	Gas Tank Outlet				Toolbox/Taillight Assy.-EXT (69-85)
26	0123-339	4	Spring	56	0109-005	2	Gas Line Hose				Toolbox Assy. w/o Brake Lights (634H)
27	0123-338	4	Stud, 1/4 Turn	57	0109-240	1	Gas Cap w/Gauge				Washer, 9/32x1-1/2
28	0110-355	4	1/4 Turn Assy. (23-26)	58	0109-130	1	Decal, "Gas Mixture 20/1"				"T" Gas Line (EXT)
29	0123-214	4	Receptacle, No. 5	59	0109-206	1	Decal, "Gas Mixture 25/1"				
30	0110-256	1	Body Support-Left	60	0106-200	1	Logo Plate-Right				
	0110-363	1	Body Support-Chrome "EXT"-Left	61	0106-202	2	Backing Plate				
	0110-255	1	Body Support-Right	62	0123-220	6	Speed Nut, 5/32				
	0110-364	1	Body Support-Chrome "EXT"-Right	63	0106-201	1	Logo Plate-Left				
				64	0106-165	18	Snap Assy.				
				65	0116-265	1	Cover Assy. (58-62)				

* See Reference Sheet 0153-009 for correct Part Number for specific model.

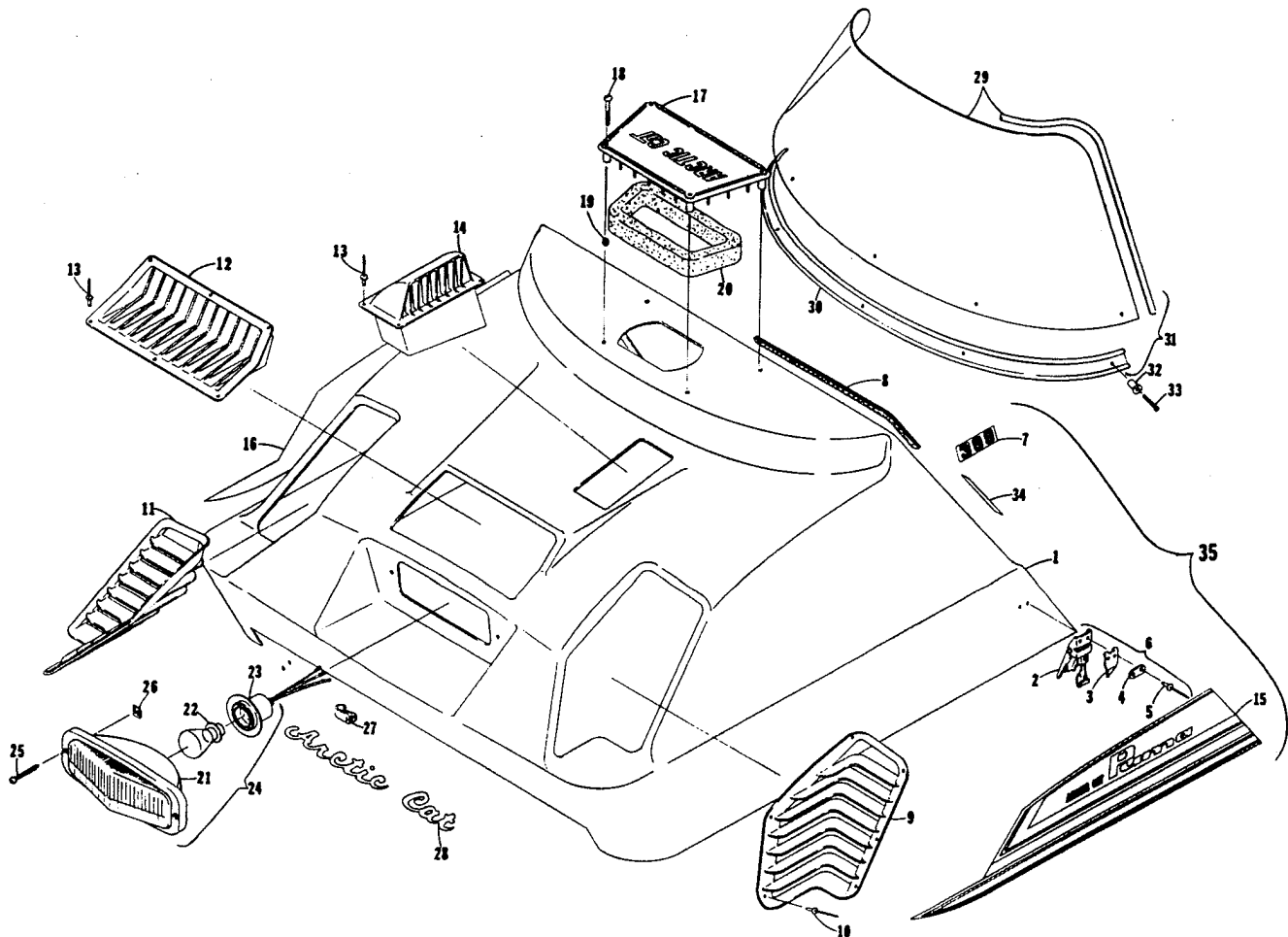
1971: Hood
303W (Panther)



Ref. No.	Pt. No.	Qty.	Description
1	0106-318	1	Hood
2	0123-280	2	Latch, Hood
3	0123-325	2	Spring, Lift
4	0116-125	2	Washer, Strike
5	0123-120	4	Rivet, No. 46
6	0110-222	2	Latch Assembly-Hood
7	0106-290	2	Decal, Engine- "303"
8	0106-107	1	Trim, Hood
9	0106-289	1	Vent, Corner-Left
10	0123-116	12	Rivet, No. 58
11	0106-288	1	Vent, Corner-Right
12	0106-206	1	Louver, Hood-Center
13	0123-312	10	Rivet, No. 58 (Black)
14	0123-344	2	Clamp, Cable
15	0106-218	1	Decal, "Panther"-Left
16	0106-219	1	Decal, "Panther"-Right
17	0106-058	1	Decal, "Arctic Cat"
18	0109-251	1	Lens Assembly

Ref. No.	Pt. No.	Qty.	Description
19	0109-267	1	Bulb, 12V, 60 Watt
20	0109-266	1	Socket Assembly-Headlight
21	0110-186	1	Headlight Assembly, Hi-Lo (60W)
22	0123-025	2	Screw-Headlight
23	0123-197	2	Speed Nut
24	0106-247	1	Windshield w/Moulding Strip, Windshield
25	0106-242	1	Strip, Windshield
26	0110-274	1	Windshield Assembly, Com.
27	0123-010	5	Expansion Nut, No. 10-32
28	0123-128	5	Bolt, No. 10-32x1 Truss
29	0123-220	32	Speed Nut, 5/32
30	0123-254	32	Washer, Rubber
31	0106-127	4	Vent, Hood Side-"Left"
32	0106-137	4	Vent, Hood Side-"Right"
33	0110-138	4	Vent Assembly, Hood-Left
	0110-253	4	Vent Assembly, Hood-Right
34	0110-400	1	Hood Complete (1-33)

1971: Hood 399K
Panther/Puma

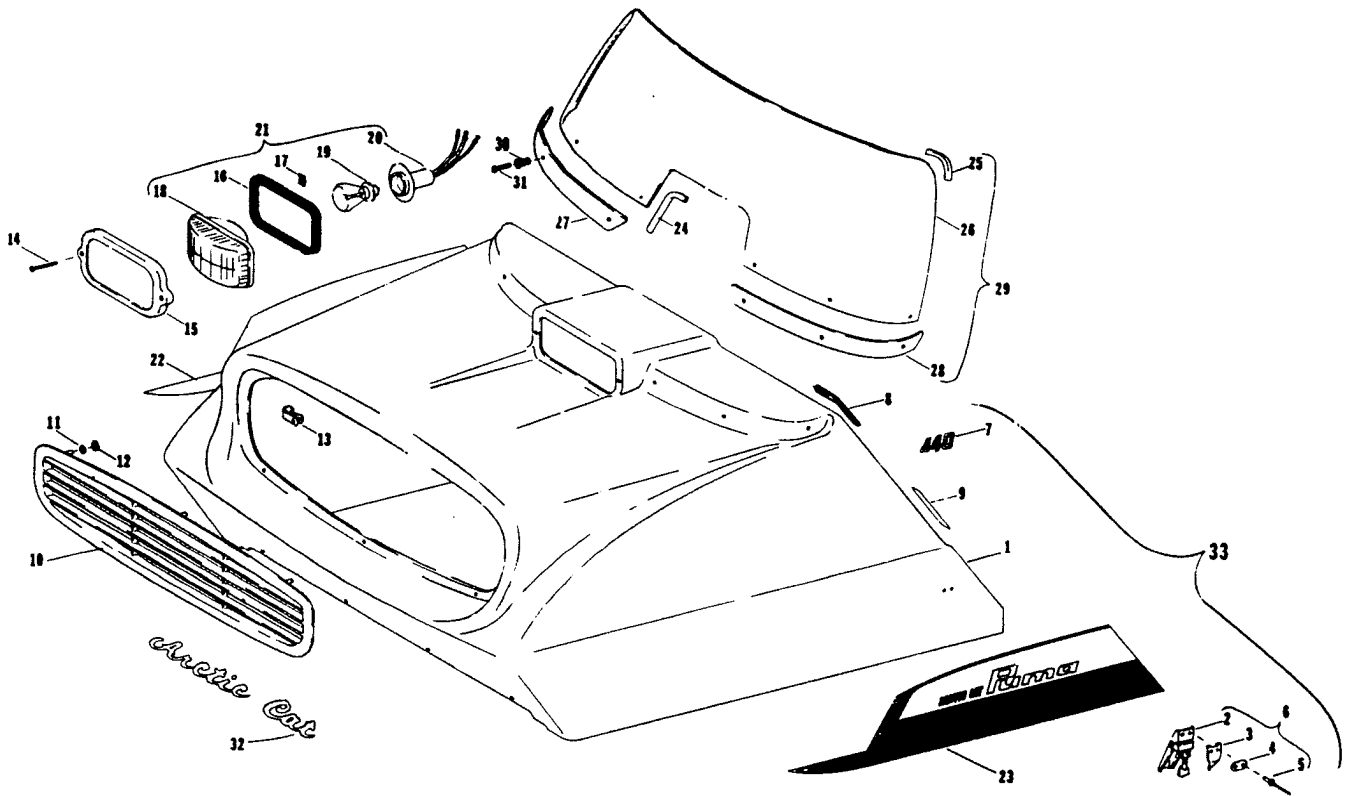


Ref. No.	Pt. No.	Qty.	Description
1	0106-270	1	Hood
2	0123-280	2	Latch, Hood
3	0123-325	2	Spring, Lift
4	0116-125	2	Washer, Strike
5	0123-120	4	Rivet, No. 46
6	0110-222	2	Latch Assembly
7	0106-292	2	Decal, "399" Engine
8	0106-107	1	Trim, Hood
9	0106-289	1	Vent, Corner-Left
10	0123-116	12	Rivet, No. 58
11	0106-288	1	Vent, Corner-Right
12	0106-206	1	Louver, Hood-Center
13	0123-312	10	Rivet, No. 58 (Black)
14	0106-224	1	Duct, Air, Left
15	0116-254	1	Decal, "Puma"-Left
	*0106-218	1	Decal, "Panther"-Left
16	0116-255	1	Decal, "Puma"-Right
	*0106-219	1	Decal, "Panther"-Right
17	0109-261	1	Shroud, Carb. Intake
18	0123-346	4	Bolt, No. 10-32x1 1/2 Truss

* Not Illustrated

Ref. No.	Pt. No.	Qty.	Description
19	0123-006	4	Lock Nut, 10-32
20	0109-263	1	Filter, Carb. Intake
21	0109-251	1	Lens/Housing Assembly
22	0109-267	1	Bulb, 60 Watt
23	0109-266	1	Socket Assy., Headlight
24	0110-186	1	Headlight Assembly Hi/Lo 60 Watt
25	0123-025	2	Screw, Headlight
26	0123-197	2	Speed Nut
27	0123-344	2	Clamp, Cable
28	0106-058	1	Decal, "Arctic Cat"
29	0106-247	1	Windshield W/Molding
30	0106-242	1	Strip, Windshield
31	0110-274	1	Windshield Assy. Complete
32	0123-010	5	Expansion Nut, 10-32
33	0123-128	5	Bolt, No. 10-32x1 Truss
34	0106-108	2	Decal, Hood "Caution"
35	0110-401	1	Hood Complete - Panther (Less Windshield)
	0110-402	1	Hood Complete - Puma (Less Windshield)

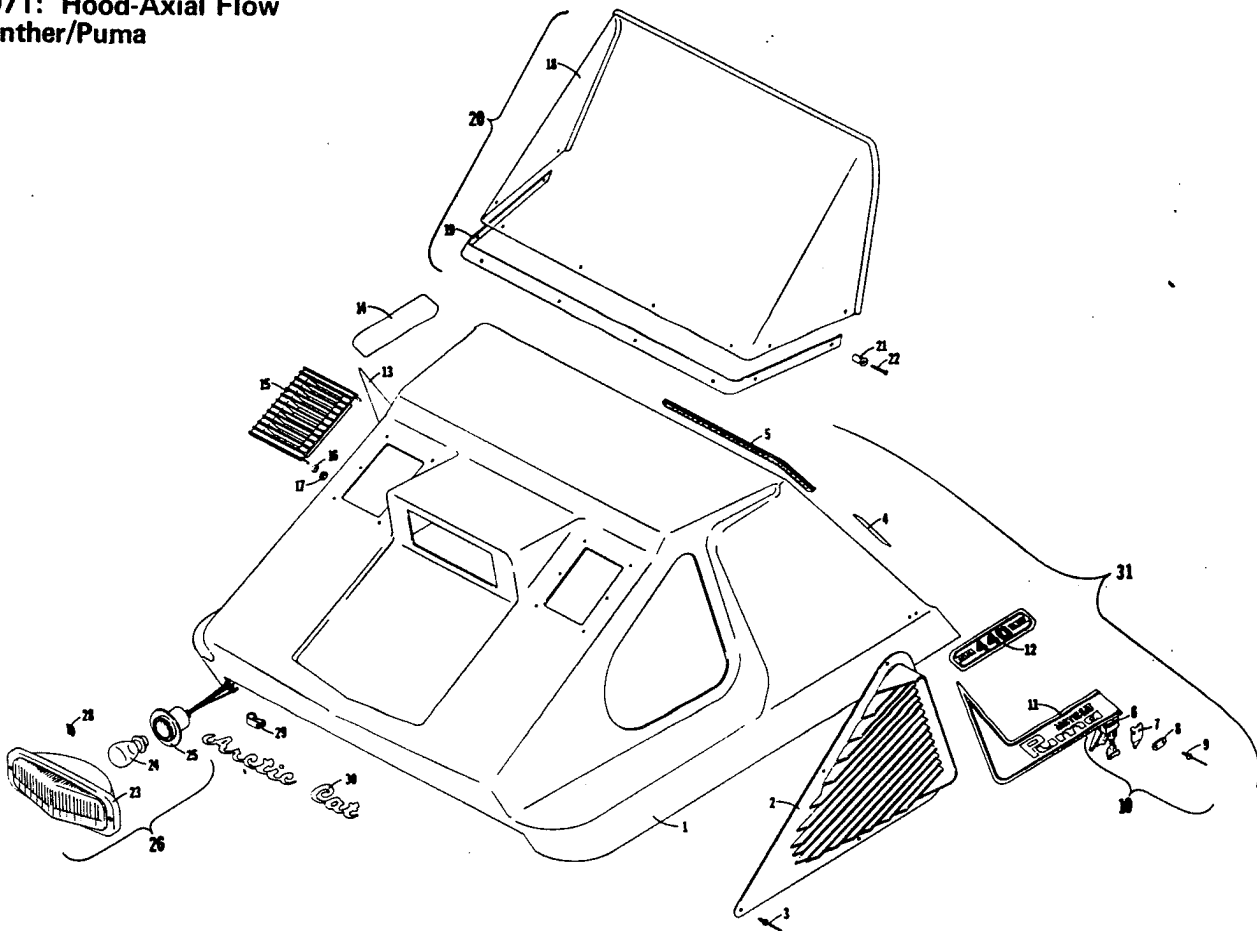
1971: Hood
Panther/ Puma



Ref. No.	Pt. No.	Qty.	Description
1	0106-238	1	Hood-Puma: 340HM, 340/399/440JLO, 440S, 634H Panther: 440S, 634H
	0106-315	1	Hood-760JLO Panther
2	0123-280	2	Clamp
3	0123-325	2	Lift, Spring
4	0116-125	2	Washer, Strike
5	0123-120	4	Rivet, No. 46
6	0110-222	2	Hood, Latch Assembly
7	0106-291	2	Decal, Engine-"340"
	0106-292	2	Decal, Engine-"399"
	0106-293	2	Decal, Engine-"440"
	0106-294	2	Decal, Engine-"634"
	0106-295	2	Decal, Engine-"760"
8	0106-107	1	Trim, Hood
9	0106-108	2	Decal, "Caution"
10	0116-169	1	Grill, Hood
11	0123-254	6	Washer, Rubber
12	0123-202	7	Speed Nut-3/16
13	0123-344	1	Clamp, Cable
14	0123-025	2	Screw-Headlight
15	0116-170	1	Headlight, Rim
16	0116-171	1	Gasket, Headlight

Ref. No.	Pt. No.	Qty.	Description
17	0123-191	2	Speed Nut
18	0116-184	1	Lens Assembly, Headlight
19	0116-183	1	Bulb, Hi-Lo, 45 Watt
20	0116-182	1	Socket Assembly, Bulb
21	0116-177	1	Headlight Assembly-12V, 45 Watt
22	0106-219	1	Decal, "Panther"-Right
	0116-255	1	Decal, "Puma"-Right
23	0106-218	1	Decal, "Panther"-Left
	0116-254	1	Decal, "Puma"-Left
24	0106-254	1	Windshield Trim (Short)
25	0106-244	1	Windshield Moulding
26	0106-243	1	Windshield
27	0106-246	1	Windshield Strip-Right
28	0106-245	1	Windshield Strip-Left
29	0110-273	1	Windshield Assembly-(25-28)
30	0123-010	6	Expansion Nut No. 10-32
31	0123-128	6	Bolt, No. 10-32x1 Truss
32	0106-058	1	Decal, "Arctic Cat"
33	0110-403	1	Hood Complete (Less Windshield & Decals)
	0110-407	1	Hood Complete-760JLO Panther (Less Windshield)

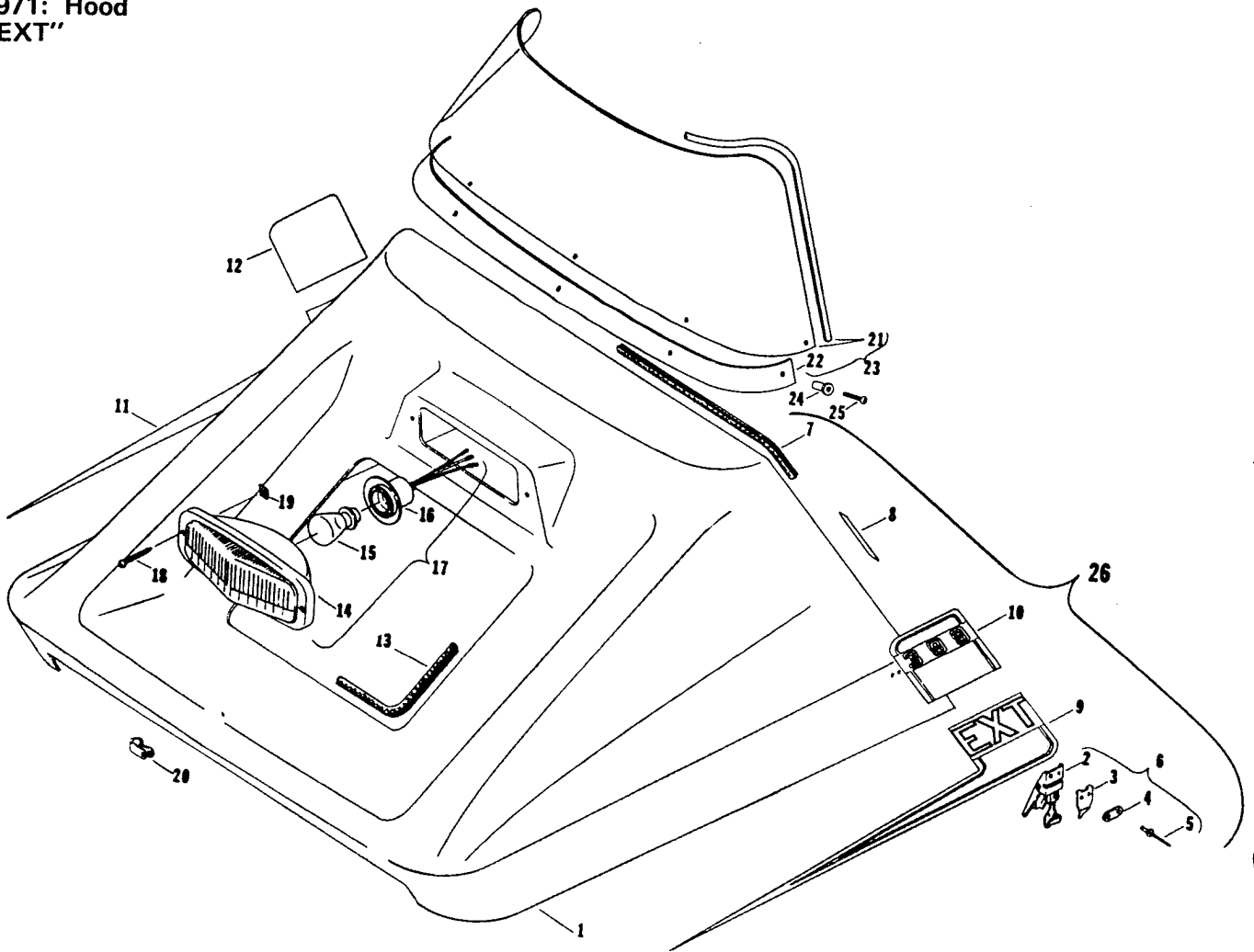
**1971: Hood-Axial Flow
Panther/Puma**



Ref. No.	Pt. No.	Qty.	Description
1	0106-248	1	Hood, Axial Flow
2	0106-253	2	Louver, Hood Side
3	0123-312	14	Rivet, 58 (Black)
4	0106-108	2	Decal, "Caution"
5	0106-107	1	Trim, Hood
6	0123-280	2	Hood Latch
7	0123-325	2	Lift, Spring
8	0116-125	2	Strike, Hood Latch
9	0123-120	4	Rivet, No. 46
10	0110-222	2	Latch, Assembly, Hood
11	0106-267	1	Decal, "Panther"-Left
	0116-264	1	Decal, "Puma"-Left
12	0106-260	1	Decal, "Axial Flow/340"-Left
	0106-261	1	Decal, "Axial Flow/399"-Left
	0106-262	1	Decal, "Axial Flow/440"-Left
13	0106-266	1	Decal, "Panther"-Right
	0116-263	1	Decal, "Puma"-Right
14	0106-255	1	Decal, "Axial Flow/340"-Right
	0106-256	1	Decal, "Axial Flow/399"-Right
	0106-257	1	Decal, "Axial Flow/440"-Right

Ref. No.	Pt. No.	Qty.	Description
15	0106-273	2	Grill, Air Intake
16	0123-254	8	Washer, Rubber
17	0123-220	8	Speed Nut, 5/32
18	0106-305	1	Windshield, with trim
19	0106-302	1	Windshield Strip
20	0110-288	1	Windshield Assembly (18-19)
21	0123-010	5	Expansion Nut, 10-32
22	0123-128	5	Bolt, 10-32x1 Truss
23	0109-251	1	Lens Assembly
24	0109-267	1	Bulb, 12V/60 Watt
25	0109-266	1	Socket, Headlight
26	0110-186	1	Headlight Assembly (60 Watt)
27	0123-025	2	Screw, Headlight
28	0123-197	2	Speed Nut
29	0123-344	2	Cable Clamp
30	0106-058	1	Decal, "Arctic Cat"
31	<u>0110-404</u>	1	Hood Complete-"Axial Panther" (Less Windshield & Engine Decals)
	<u>0110-405</u>	1	Hood Complete-"Axial Puma" (Less Windshield & Engine Decals)

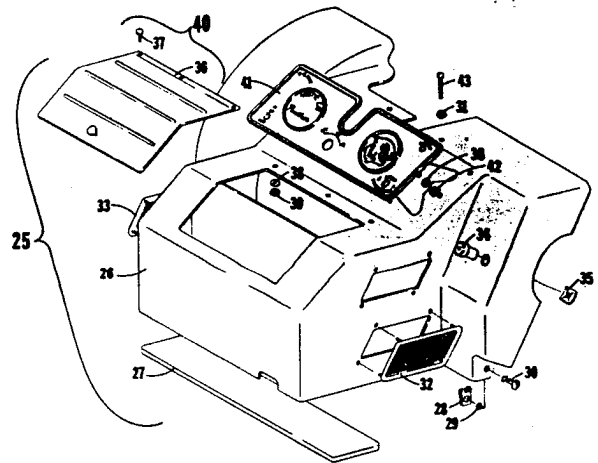
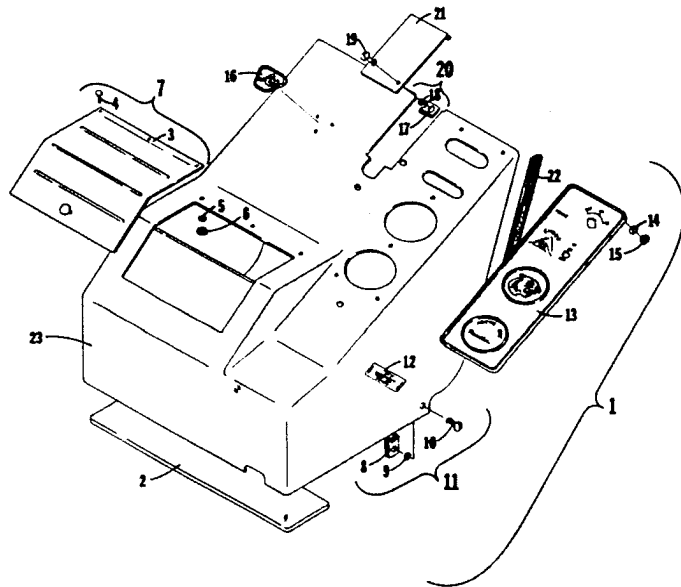
1971: Hood
"EXT"



Ref. No.	Pt. No.	Qty.	Description
1	0106-271	1	Hood-"EXT"
2	0123-280	2	Hood Clamp
3	0123-325	2	Lift Spring
4	0116-125	2	Strike Washer
5	0123-120	4	Rivet, No. 46
6	0110-222	2	Hood Latch Assy.
7	0106-107	1	Hood Trim
8	0106-108	2	Decal, "Caution"
9	0106-269	1	Decal, "EXT"-Left
10	0106-274	1	Decal, "295"-Left (EXT)
	0106-275	1	Decal, "340"-Left (EXT)
	0106-276	1	Decal, "399"-Left (EXT)
	0106-277	1	Decal, "440"-Left (EXT)
11	0106-268	1	Decal, "EXT"-Right
12	0106-281	1	Decal, "295"-Right (EXT)
	0106-282	1	Decal, "340"-Right (EXT)
	0106-283	1	Decal, "399"-Right (EXT)
	0106-284	1	Decal, "440"-Right (EXT)

Ref. No.	Pt. No.	Qty.	Description
13	0106-319	1	Hood Trim-Inside
14	0109-251	1	Lens, Headlight
15	0109-267	1	Bulb, Headlight-60 Watt
16	0109-266	1	Socket Assy.-Headlight
17	0110-186	1	Headlight Assy.-60 Watt
18	0123-025	2	Screw, Headlight
19	0123-197	2	Speed Nut
20	0123-344	2	Cable Clamp
21	0106-311	1	Windshield w/Molding
22	0106-310	1	Windshield Strip
23	0110-352	1	Windshield Assy. (EXT)
24	0123-010	5	Expansion Nut 10-32
25	0123-128	5	Bolt, 10-32x1 Truss
26	0110-406	1	Hood Complete (EXT) (Less Windshield & Engine Decals)

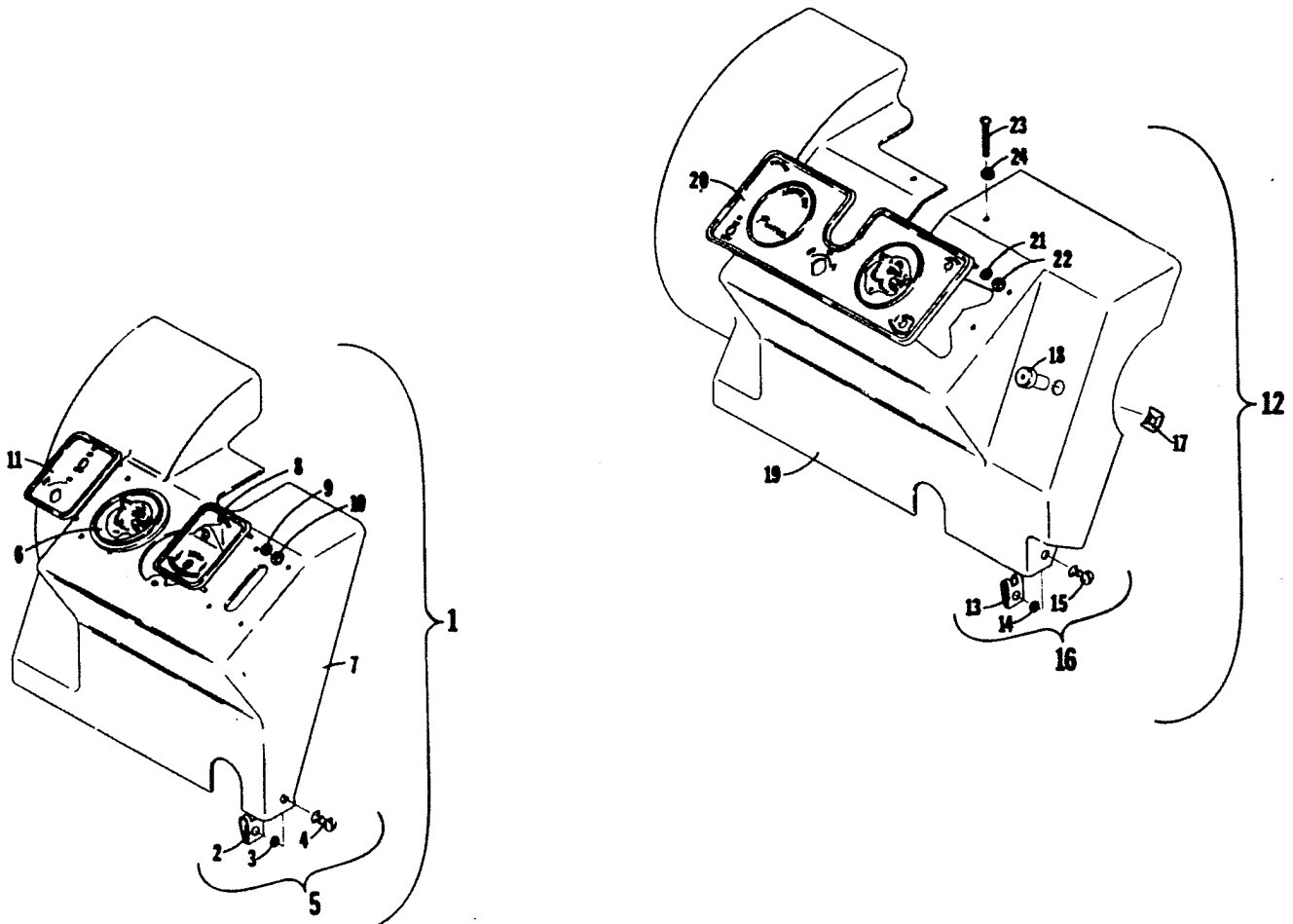
**1971: Consoles
Panther**



Ref. No.	Pt. No.	Qty.	Description
1	0110-383	1	Console Assembly (2-23)
2	0106-110	1	Pad, Console
3	0106-103	1	Door, Console
4	0123-217	3	Pin, 5/32x1/2
5	0123-254	3	Washer, Rubber
6	0123-220	3	Speed Nut, 5/32
7	0110-135	1	Door w/Fasteners (3-6)
8	0123-214	3	Clip
9	0123-213	3	Split Ring
10	0123-212	3	Stud, 1/4 Turn
11	0123-211	3	1/4 Turn Assy.-No. 5 (8-10)
12	0106-111	1	Decal, "Emergency Off"
13	0106-220	1	Control Panel
14	0123-254	6	Washer, Rubber
15	0123-202	6	Speed Nut, 3/16
16	0106-200	1	Plate, "Logo"
17	0123-210	1	Receptacle
18	0123-209	1	Split Ring
19	0123-208	1	Stud, 1/4 Turn
20	0123-207	1	1/4 Turn Assy.-No. 2 (17-19)
21	0106-197	1	Cover Plate, Console
22	0106-156	1	Trim, Console

Ref. No.	Pt. No.	Qty.	Description
23	0106-102	1	Console-Plain
25	0110-384	1	Console Assembly (26-43)
26	0106-239	1	Console-Plain
27	0106-110	1	Pad, Console
28	0123-214	2	Clip
29	0123-213	2	Split Ring
30	0123-342	2	Stud, 1/4 Turn
31	0123-003	2	Lock Nut, 1/4-20
32	0106-137	2	Vent, Right
33	0106-127	2	Vent, Left
34	0135-111	2	Bushing, Recoil
35	0123-178	2	Speed Nut, 5/8
36	0106-103	1	Door, Console
37	0123-217	3	Pin, 5/32x1/2
38	0123-254	11	Washer, Rubber
39	0123-220	3	Speed Nut, 5/32
40	0110-135	1	Door w/Fasteners (37-39)
41	0106-212	1	Control Panel
42	0123-202	8	Speed Nut, 3/16
43	0123-145	2	Bolt, 1/4-20x1-3/8 Truss

1971: Console
Puma/EXT



Ref. No.	Pt. No.	Qty.	Description
1	0110-385	1	Console Assembly (2-11)
2	0123-214	3	Clip
3	0123-213	3	Split Ring
4	0123-212	3	Stud, 1/4 Turn
5	0123-211	3	1/4 Turn Assy.-No. 5 (2-4)
6	0106-183	1	Cover, Panther Head
7	0106-205	1	Console-Plain
	0106-170	1	Console-w/Panther Cover
8	0116-253	1	Control Panel, Right
9	0123-254	10	Washer, Rubber
10	0123-202	10	Speed Nut-3/16
11	0116-219	1	Control Panel, Left
12	0110-386	1	Console Assembly (13-24)

Ref. No.	Pt. No.	Qty.	Description
13	0123-214	2	Clip
14	0123-213	2	Split Ring
15	0123-212	2	Stud, 1/4 Turn
16	0123-211	2	1/4 Turn Assy.-No. 5 (13-15)
17	0123-178	2	Speed Nut-5/8
18	0135-111	2	Bushing, Recoil
19	0116-168	1	Console-Plain
20	0106-213	1	Control Panel
21	0123-254	10	Washer, Rubber
22	0123-202	10	Speed Nut-3/16
23	0123-145	2	Bolt, 1/4-20x1-3/8 Truss
24	0123-003	2	Lock Nut, 1/4-20

NOTE: Additions or revisions from reprint are indicated by underlining Pt. No.
E.G. — 33 0110-080 2 Tie Rod Assembly